



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
P0041721	MCM001-VU	10	1	2% 10 Net 30	88625K65	Dowel Pin Ø6mm x 40mm				6	11/19/2018	6		S130461	Stock	11/21/2018	\$ 1.49 / ft	1		\$8.94	McMaster-Carr Supply Co.	
		12			MT-O1-R0.250	Tool Steel Round Bar 0.250 dia. ; Material: AISI 01 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681					11/20/2018	6		S130462	Stock	11/21/2018	\$ 1.19 / ft	1		\$7.13	McMaster-Carr Supply Co.	
		16			MDELINR2.250W	color: White ; MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL receive ft				4			4		S130463	Stock	11/21/2018	\$ 23.71 / ft	1		\$94.84	McMaster-Carr Supply Co.
		17			8702K566	UHMW Bar, Black, 3" Wide, 3/4" Thick, 4 ft. long					16		16		S130464	Stock	11/21/2018	\$ 15.43 / ft	1		\$246.88	McMaster-Carr Supply Co.
										Total:	32										\$357.79	

Plex 11/22/2018 10:11 AM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041721**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO041721

PO Date: 11/14/18

Due Date: 11/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 15 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		9435K81	5/pk	302 Stainless Steel Corrosion-Resistant Compression Springs, 0.813" Long, 0.36" OD, 0.276" ID	Firmed	-	11/19/18	5 Ea	0 Ea	5 Ea	\$1.472/Ea	\$7.36
2		91251A371	5/pk	Black-Oxide Alloy Steel Socket Head Screw, 5/16"-24 Thread Size, 4" Long	Firmed	-	11/19/18	5 Ea	0 Ea	5 Ea	\$1.874/Ea	\$9.37
3		91166A290	100/pk	Washer M12 - Steel	Firmed	-	11/19/18	100 Ea	0 Ea	100 Ea	\$0.0695/Ea	\$6.95
4		91415A125	25/pk	Nut M12 X 1.5	Firmed	-	11/19/18	100 Ea	0 Ea	100 Ea	\$0.352/Ea	\$35.20
5		4053K751	4053K15	Pressure Gauge, 0-300 Psi	Firmed	-	11/19/18	12 Ea	0 Ea	12 Ea	\$30.67/Ea	\$368.04
6		2214A5	1/pk	Magnetic Base	Firmed	-	11/19/18	12 Ea	0 Ea	12 Ea	\$33.73/Ea	\$404.76
7		16823	85195A999	Giant Swiss Arm w/o Mag. Base	Firmed	-	11/22/18	3 Ea	0 Ea	3 Ea	\$435.76/Ea	\$1,307.28
8		50715K179	1/pack	Female Pipe Adapter SS 37 Degree Flared Fitting for Stainless Steel Tubing 1/pack	Firmed	-	11/19/18	4 Ea	0 Ea	4 Ea	\$25.36/Ea	\$101.44
9		51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS	Firmed	-	11/19/18	6 Ea	0 Ea	6 Ea	\$7.78/Ea	\$46.68

Plex 11/14/18 12:58 PM dart.lavoie.chantal



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041721

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
10/ H		88625K65	3 ft long	Dowel Pin Ø6mm x 40mm	Firmed	-	11/19/18	6 ft	0 ft	6 ft	\$1.49/ft	\$8.94
		Andrew						6 ft		18/11/22		
11/ B		8662A61	1/pk	Dial Indicator with Certificate 0" to 1.000" Range X 0.001" Increments receive ea	Firmed	-	11/19/18	12 Ea	0 Ea	12 Ea	\$96.43/Ea	\$1,157.16
12 ✓ AT		MT-O1-R0.250	8893K204 6 ft long	Tool Steel Round Bar 0.250 dia. : Material: AISI 01 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681	Firmed	-	11/19/18	6 ft	0 ft	6 ft	\$1.188333/ft	\$7.13
		Andrew						6 ft		18/11/22		
13	186327	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	-	11/19/18	12 pcs	0 pcs	12 pcs	\$5.64/pcs	\$67.68
Line Item Note AS PER DWG D4182 REV. B												
14	186331	91525A120		washer D3456-1 : AS PER DWG D3456 REV.A	Firmed	-	11/19/18	100 pcs	0 pcs	100 pcs	\$0.232/pcs	\$23.20
15	186332	92311A599		Set Screw D2712 AS PER DWG D2712 REV. B	Firmed	-	11/19/18	200 pcs	0 pcs	200 pcs	\$0.22/pcs	\$44.00
16 ✓ AT		MDELINR2.250W	8572K31 4 ft	MDELINR2.250 color: White : MATERIAL: DELIN II 150E OR ACETRON GP ACETAL receive ft	Firmed	-	11/19/18	4 ft	0 ft	4 ft	\$23.71/ft	\$94.84
		Andrew						4 ft		18/11/22		
17 ✓ AT		8702K566	4 ft long	UHMW Bar, Black, 3" Wide, 3/4" Thick, 4 ft. long	Firmed	-	11/19/18	16 ft	0 ft	16 ft	\$15.43/ft	\$246.88
		Andrew						16 ft		18/11/22		
Line Item Note 4 pcs of 4 ft												
18		98017A615	500/pk	Flat Washer #6 Ss	Firmed	-	11/19/18	500 Ea	0 Ea	500 Ea	\$0.01924/Ea	\$9.62
Grand Total:											\$3,946.53	



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Canada

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PURCHASE ORDER PO041721

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/14/18 12:58 PM dart.lavoie.chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041721

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4124925-01

Page 1 of 1

11/15/2018

Line	Product	Ordered	Shipped	
10	88625K65 Tight-Tolerance Multipurpose O1 Tool Steel Rod, 6 mm Diameter, 3 Feet Long	2 Each	2	
12	8893K204 Tight-Tolerance Multipurpose O1 Tool Steel Rod, 0.250" Diameter, 6 Feet Long	1 Each	1	
16	8572K31 White Delrin® Acetal Resin Rod, 2-1/4" Diameter, 4' Length	4 Feet	4	
17	8702K566 UHMW Bar, Black, 3" Wide, 3/4" Thick	16 Feet	16	
<hr/>				
Expected to ship				
7	85195A999 Giant Swiss Arm Only, 19" Total Height #16823	3 Each	3	Nov 26-30
11	8662A61 Combination Dial Plunger-Style Variance Indicator with NIST Certificate & 0" to 1" Measuring Range	12 Each	10	Nov 26-Dec 10

DAS
61
9-89

McMASTER-CARR.**Tight-Tolerance Multipurpose O1 Tool Steel Rod**
6 mm Diameter, 3 Feet Long\$6.48 Each
88625K65

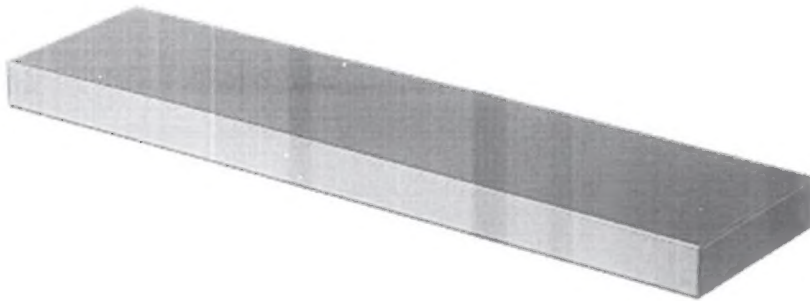
Material	O1 Tool Steel
Cross Section Shape	Round
Construction	Solid
Appearance	Plain
Diameter	6mm
Diameter Tolerance	-0.013mm to 0.013mm
Tolerance Rating	Tight
Yield Strength	50,000 psi
Temper Rating	Softened (Annealed)
Hardness	Rockwell B90
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C62
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Straightness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%

Manganese	1.00-1.40%
Nitrogen	0.40-0.60%
Phosphorus	0-0.030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0.40-0.60%
Vanadium	0-0.30%
Length	3 ft.
Additional Specifications	Guidelines for Heat Treating Tool Steel
RoHS	Compliant

These precision-ground rods have a tight diameter tolerance. Commonly used for dies, punches, and gauges, O1 tool steel is an oil-hardening material that resists wear and abrasion.

McMASTER-CARR**UHMW Bar**

Black, 3" Wide, 3/4" Thick

In stock
\$15.43 per ft.
8702K566

Material	UHMW Plastic
Cross Section	Rectangle
Shape	
Construction	Solid
Texture	Smooth
Color	Black
Clarity	Opaque
Thickness	3/4"
Thickness	-0.070" to
Tolerance	+0.070"
Tolerance Rating	Standard
Width	3"
Width Tolerance	-1/16" to +1/16"
Length	1 ft., 2 ft., 3 ft., 4 ft., 5 ft.
Length Tolerance	-1/8" to +1/8"
Backing Type	Plain
Hardness	Durometer 70D
Hardness Rating	Medium
For Use Outdoors	No
Temperature Range	-20° to 180° F
Impact Strength	16.80 ft.-lbs./in.
Impact Strength Rating	Excellent
Tensile Strength	2,400 psi
Tensile Strength Rating	Poor
Specifications Met	ASTM D4020
Density	0.034 lbs./cu. in.
Coefficient of Friction	0.19
Dielectric Strength	450 V/Mil
Water Absorption	0.01%
Coefficient of Thermal Expansion	1.4 x 10 ⁻⁴ in./in./°F
RoHS	Compliant

Commonly used as machine guards and as liners in chutes and hoppers. These sheets, bars, and strips have a slippery surface and excellent abrasion, wear, and impact resistance.

McMASTER-CARR®

Tight-Tolerance Multipurpose O1 Tool Steel Rod

0.250" Diameter

8893K204




Material	O1 Tool Steel
Cross Section Shape	Round
Construction	Solid
Appearance	Plain
Diameter	0.25"
Diameter Tolerance	-0.0005" to 0.0005"
Tolerance Rating	Tight
Yield Strength	50,000 psi
Temper Rating	Softened (Annealed)
Hardness	Rockwell B90
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Straightness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%

Manganese	1.00-1.40%
Nitrogen	0.40-0.60%
Phosphorus	0-0.030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0.40-0.60%
Vanadium	0-0.30%
Length	3 ft., 6 ft.
Additional	Guidelines for H
Specifications	Treating Tool Ste
RoHS	Compliant

These precision-ground rods have a tight diameter tolerance. Commonly used for dies, punches, and gauges. O1 tool steel is an oil-hardening material that resists wear and abrasion.

SPECIFICATION:
DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438.
or UNS T31501 or ASTM A681

PART NUMBER: MT-01-R [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = MT-01-R0.625

		114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-01-R0.250
 DATE: 18/11/22

PO / BATCH NO.: P0041721/SI30462

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6ft
 QUANTITY INSPECTED: 6ft
 QUANTITY REJECTED: —

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	ASTM A681
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	P0041721
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Ar</u> DATE: <u>18/11</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

McMASTER-CARR®

White Delrin® Acetal Resin Rod

2-1/4" Diameter

In stock
\$24.13 per ft.
8572K31



Material	Delrin® Acetal Plastic
Cross Section Shape	Round
Construction	Solid
Texture	Smooth
Color	White
Clarity	Opaque
Diameter	2 1/4"
Diameter Tolerance	0" to +0.030"
Tolerance Rating	Oversized
Length	1 ft., 2 ft., 3 ft., 4 ft., 5 ft.
Hardness	Rockwell M90
Hardness Rating	Hard
For Use Outdoors	No
Temperature Range	-20° to 180° F
Impact Strength	1.00 ft.-lbs./in.
Impact Strength Rating	Good
Tensile Strength	9,000 psi
Tensile Strength Rating	Good
Specifications Met	ASTM D6100, NSF/ANSI Standard 51 for Food Contact, NSF/ANSI Standard 61 for Drinking Water
Density	0.051 lbs./cu. in.
Coefficient of	0.20

Friction	
Dielectric Strength	435 V/mil
Water Absorption	0.30%
Coefficient of Thermal Expansion	8.5×10^{-5} in./in./°F
RoHS	Compliant

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : DELRIN 150E OR ACETRON GP ACETAL

PART NUMBER : M-DELRIN-R.D.DDD X COLOR CODE
DIA

WHERE D.DDD = DIAMETER IN INCHES
X = COLOR CODE "W" = WHITE, OMITTED = BLACK
EG. 1" BLACK ROUND BAR = M-DELRIN-R1.000
2" WHITE ROUND BAR = M-DELRIN-R2.000W

RELEASED
2018 MAR 27
REV 18-657

APPROVED

B	UPDATE DRAWING TO CURRENT STANDARDS, ADD MATERIAL CODE WITH COLOR CODE (NEW CIR-110, ADD "ACETRON GP ACETAL" AS OPTION (REV 7/11).	SAD	17.10.19
A	NEW ISSUE	DS	01.11.12
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	RA		
APPROVED	HS		
DE APPR.	CP 47		
DATE	17.10.19		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M-DELRIN-R			
REV. B			
SHEET 1 OF 1			
SCALE			
NTS			
DELIN ROUND BAR			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MODEL IN R 2.250W
 DATE: 18/11/22

PO / BATCH NO.: P0041721 / S130463

MATERIAL CERT REC'D: Ks
 QUANTITY RECEIVED: 46t
 QUANTITY INSPECTED: 46t
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.250"
 THICKNESS RECEIVED: 2.250"
 SHEET SIZE ORDERED: -
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	<u>DEL R IN</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	<u>P0041721</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AK</u> DATE: <u>18/11/22</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in